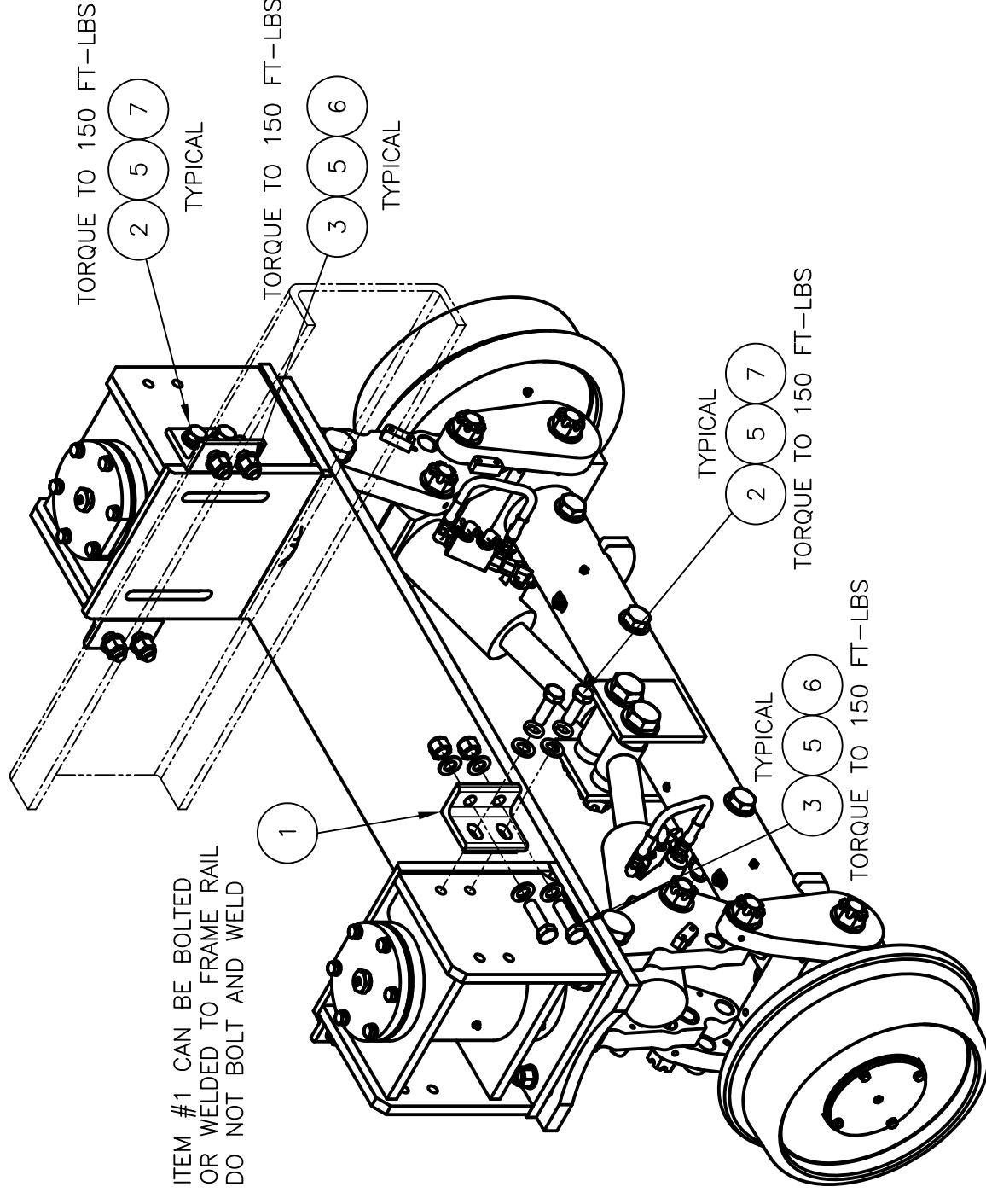
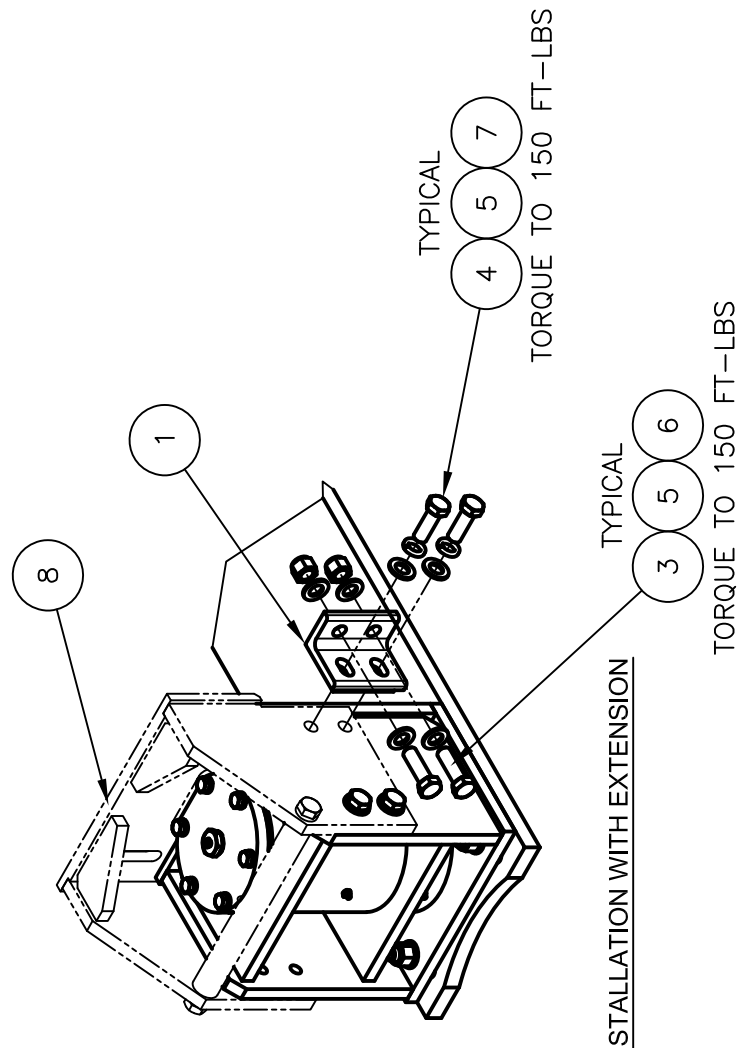


ITEM	PART No.	DESCRIPTION OF ITEM(PART)	QTY.
1	R-32174	SUPPORT BRACKET	4
2	R-990KIT-408	3/4" UNC x 2.25" HEX CAP SCREW GR.8	8
3		3/4" UNC x 2.50" HEX CAP SCREW GR.8	8
4		3/4" UNC x 3.00" HEX CAP SCREW GR.8	8
5		3/4" SAE FLAT WASHER GR.8	24
6		3/4" UNC NYLOCK NUT GR.8	8
7		3/4" LOCK WASHER GR.8	8
8		R-31620	OUTER GUIDE EXTENSION (NOT INCLUDED)

1. THE SUPPORT BRACKETS ARE TO BE INSTALLED AFTER THE REAR UNIT HAS BEEN COMPLETELY INSTALLED AND HEIGHTS AND WEIGHTS SET.
2. ATTACH THE BRACKETS TO THE OUTER GUIDE BOXES AS SHOWN
3. THE SUPPORT BRACKET CAN BE BOLTED OR WELDED TO THE FRAME AT THE DISCRETION OF THE INSTALLER.
4. WHEN WELDING AND OR DRILLING THE VEHICLE FRAME, FOLLOW ALL CHASSIS MANUFACTURER GUIDELINES.
5. ITEM 8 IS SHOWN FOR VISUAL REPRESENTATION AND NOT INCLUDED IN THIS KIT. IT CAN BE PURCHASED SEPARATELY IF A MOUNTING EXTENSION IS NEEDED DUE TO THE HEIGHT OF THE FRAME.



REV	DESCRIPTION OF CHANGES	DATE	BY	APPRV'D	ECN #	AM L DRAWN
A	REVISION A RELEASED	03/17/15	AML			
C	REMOVED R-31620 FROM KIT	11/01/21	SMM	JMP	ECN-21-664	
						CHECKED
						APPROVED

G & B SPECIALTIES INC.
MANUFACTURER OF QUALITY RAILROAD PRODUCTS
 BERWICK, PENNSYLVANIA (570) 752-5901, FAX (570) 752-6397

DESIGN - ENGINEERING - MANUFACTURING

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SHEET DRAWING NUMBER | DATE DRAWN | PART NUMBER | REVISION

1 K-R13SPK | 03/17/15 | K-R13SPK | C

ALL WELDS TO COMFORM TO AWS D1.1