



## ***RAFNA TECHNICAL SERVICE BULLETIN No. 152*** **Second Supplier For R-075 Wheels**

Issued November 25, 2003

This Technical Service Bulletin is applicable to Class 2 and 3 vehicles equipped with Rafna Railgear models R-250, R-290, and R-350 using R-075 truck wheels.

In order to better supply our customers' wheel requirements, Rafna has secured a second supplier of the R-075 19.5" truck wheel used on many of our past railgear applications as well as on some current GMC/Chevy vehicles.

The second supplier's product will have the part number R-075O and is a direct replacement for the R-075. No other changes need to be made to the vehicle. While perhaps not completely identical in looks (paint color etc), the two products are identical in function and fit. The R-075O meets the same load ratings as the R-075.

Due to the interchangeability of these two wheels, when either R-075 or R-075O wheels are ordered, depending on stock and delivery required, it is possible for an R-075 to be shipped in place of an R-075O or vice-versa, unless otherwise requested by the customer.

The most recent shipment of the first supplier's product did have some quality issues, namely lateral and radial run out, that were all addressed both by the supplier and by our Quality Control department before any of the product was shipped and for the future. No out-of-specification product should have made it to the customers. There is no replacement program in place. If any quality issue is noted, it should be found at installation during road testing and will be addressed by the Rafna Warranty department on an individual basis. Warranty cannot be given to wheels that have been in service unless a structural defect is found.

For further technical information, please contact the Rafna Service or Engineering departments. For parts ordering, please contact the Rafna Order Desk.