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TECHNICAL SERVICE BULLETIN  
RAFNA RAILGEAR

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**AVAILABILITY OF RAFNA R-2589A CHAMFERED SPLIT COLLAR**

**ISSUE DATE:** January 3, 2005

**TSB NUMBER:** TSB-164 Rev 0

HAZARD / URGENCY RATING	
	<b>DANGER – Injury or death possible if TSB not observed or followed</b>
	<b>WARNING – Equipment damage possible if TSB not observed or followed</b>
	<b>CAUTION – Essential issue affecting operation, service, parts or installation</b>
<b>X</b>	<b>INFORMATIONAL – Advisory which may be of interest</b>

**APPLICABLE EQUIPMENT:**

All 1999 – 2004 Dodge Dakota and 1999 – 2003 Dodge Durango trucks equipped with Rafna R-150 rotating rear railgear.

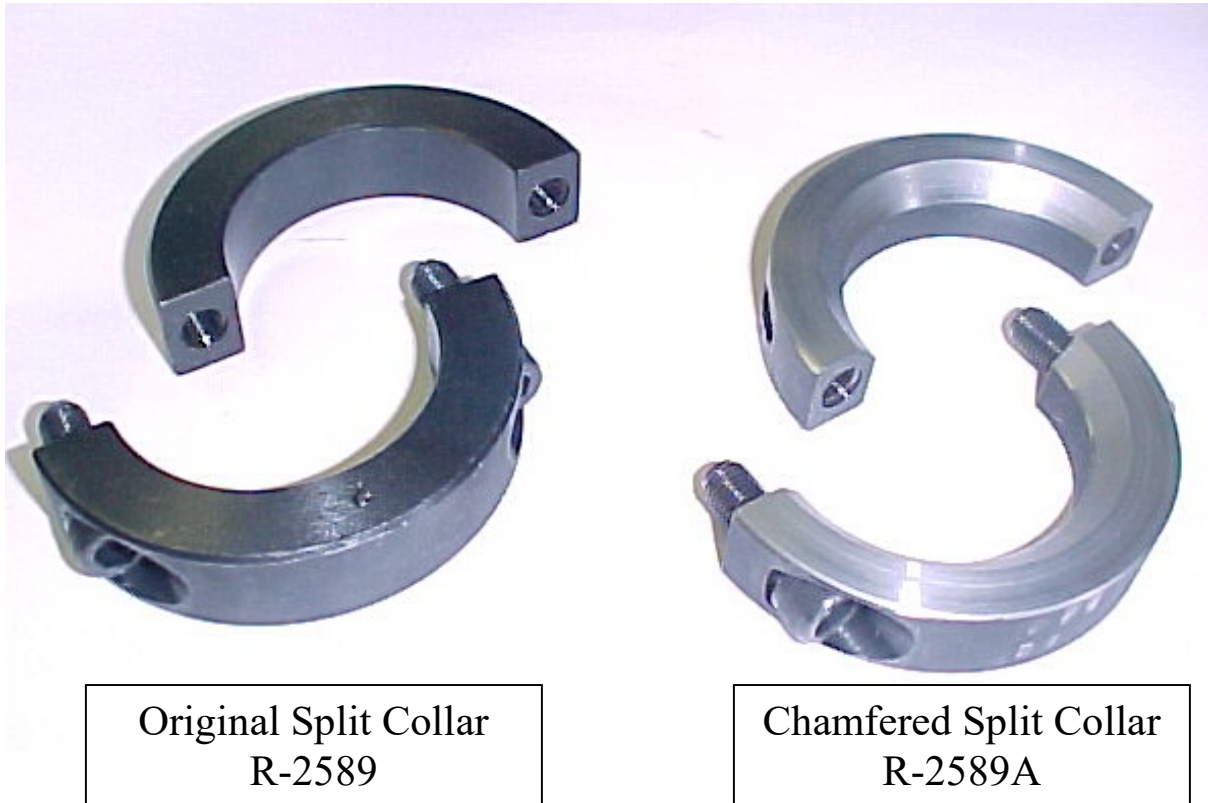
**SUMMARY:**

The original split collars found on the R-150 rotating rear railgear are modified part number R-2589. They are modified in thickness and with an internal chamfer at assembly to avoid interference. Rafna has made available a new part number **R-2589A** split collar which includes this modification.

**IMPACT:**

Ordering of the original split collar R-2589 may cause interference during replacement. In order to prevent this interference, part number R-2589A should be ordered for the R-150 rotating rear railgear. Note that the R-150 vertical and rotating front railgear are not affected by this Technical Service Bulletin.

Figure 1 shows the difference between the original R-2589 and the new R-2589A.



**Figure 1**

**ACTION:**

The R-2589A split collar should be ordered when replacing the split collars on the Rafna R-150 rotating rear railgear.